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D3594-043

Job Sheet 183365



Part No: D3594-043

Job Qty: 2 ea

Part Name: Floor Doubler Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/17/18

Job Tracking No:

Due Date: 9/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 3,4 IPP Rev :A New Issue 07-01-22 EC IPP REV:B 16.07.28 DWG REV:C DD  
VERF:JLM IPP REV:C 17.04.27 AS PER DWG REV.D DD VERF:JFS

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 2 Ea  | 9/28/18    | 9/28/18  | 0.00      | 0.00    | Start Up Waterjet     |           | SEP 21 2018 68 |
| 100   | Waterjet           | 2 pcs | 9/28/18    | 9/28/18  | 0.00      | 0.83    | Waterjet1             |           | SEP 21 2018 68 |
| 110   | QC                 | 2 pcs | 9/28/18    | 9/28/18  | 0.00      | 0.00    | QC2 Waterjet-2        |           | SEP 21 2018 68 |
| 120   | QC                 | 2 pcs | 9/28/18    | 9/28/18  | 0.00      | 0.00    | QC8-3                 |           | SEP 21 2018 68 |
| 130   | Small Fab          | 2 pcs | 9/28/18    | 9/28/18  | 0.00      | 0.10    | Small Fab-4           |           | SEP 21 2018 68 |
| 140   | QC                 | 2 pcs | 9/28/18    | 9/28/18  | 0.00      | 0.00    | QC5                   |           | SEP 21 2018 68 |
| 150   | HandFinish         | 2 pcs | 9/28/18    | 9/28/18  | 0.00      | 0.07    | HandFinish1           |           | SEP 21 2018 68 |
| 160   | QC                 | 2 pcs | 9/28/18    | 9/28/18  | 0.00      | 0.00    | QC7-2                 |           | SEP 21 2018 68 |
| 170   | Small Fab          | 2 pcs | 9/28/18    | 9/28/18  | 0.00      | 0.10    | Small Fab-4           |           | SEP 21 2018 68 |
| 180   | QC                 | 2 pcs | 9/28/18    | 9/28/18  | 0.00      | 0.00    | QC5                   |           | SEP 21 2018 68 |
| 190   | Packaging          | 2 pcs | 9/28/18    | 9/28/18  | 0.00      | 0.00    | Packaging3-1          |           | SEP 21 2018 68 |
| 200   | QC21-SA            | 2 Ea  | 9/28/18    | 9/28/18  | 0.00      | 0.00    | QC21                  |           | SEP 21 2018 68 |

## Job BOM

| Part / Item  | Component Name     | Quantity           | Operation             | Container |
|--------------|--------------------|--------------------|-----------------------|-----------|
| M6061T6S.080 | 6061-T6 .080 Sheet | 1.0200 sf (.51 ea) | 90-Start up Operation | 5083549   |
| MS20426AD4-4 | Rivet              | 4 Ea (2 ea)        | 170-Small Fab         | 5083549   |
| MS21069-5    | Anchor Nuts        | 2 Ea (1 ea)        | 170-Small Fab         | 5083549   |

## Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M6061T6S.080   | 1        | 88        | 0         |
| 170-Small Fab         | MS20426AD4-4   | 4        | 272       | 0         |
|                       | MS21069-5      | 2        | 42        | 0         |

## Part Specifications

Specifications could not be found.



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Container No: S112271



Part: D3594-043

Job No: 183365

Serial No/Batch: S112271

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/20/18

